

MDAO application to a rotor blade design

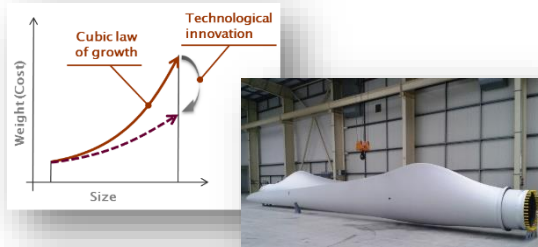
Alessandro Croce

Politecnico di Milano, Italy



4th Workshop on Systems Engineering for Wind Energy
13 September 2017
Roskilde, DK

Outline



Introduction and motivation



The project and tools



MDAO Design and Testing

Conclusions and outlook

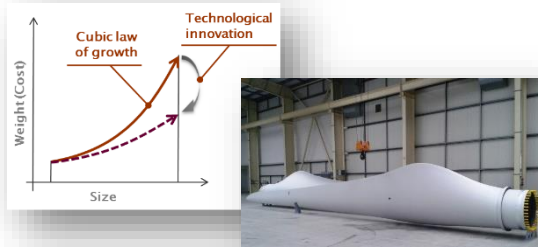
MDAO application to a rotor blade design



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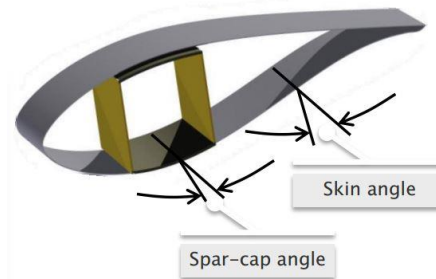
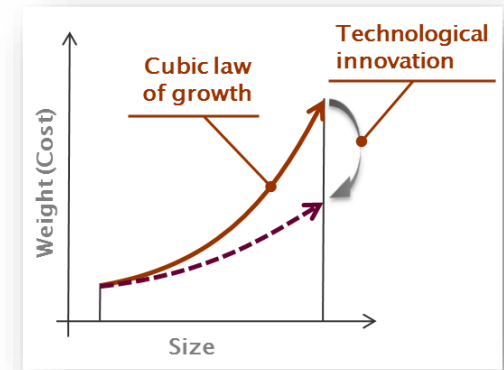
Conclusions and outlook

Introduction

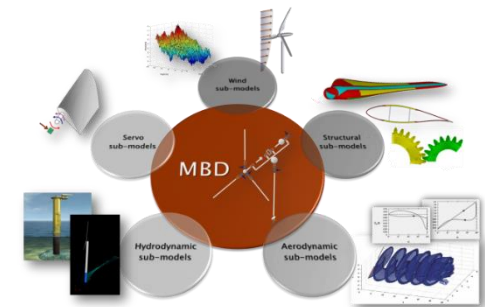
➤ Main goal: **CoE reduction**

$$CoE = \frac{FCR * ICC}{AEP} + AOE$$

- Innovation technology to beat the cubic law
 - Aerodynamic efficiency
 - Advanced materials
 - Active/passive load reduction controls
 - Electromechanical conversion
- Simulations tools
- ...

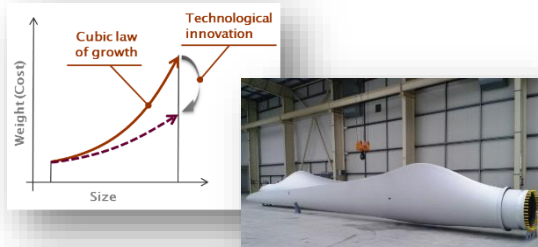


For existing wind farms: **re-blading**



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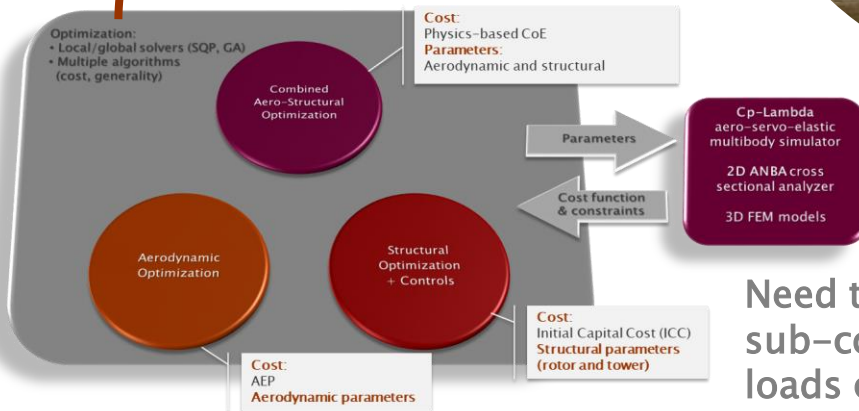
Conclusions and outlook

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The project

Re-blading: update existing wind turbine blades with new, more efficient, ones.



Need to maintain same loads on the other sub-components → design of blades with loads constraints → MDAO



Cp-Max Framework

Macro Optimization: min CoE
Opt. variables: Rotor diameter, turbine height, cone, uptilt, blade shape parameters $\sigma_c, \tau_c, \sigma_t, \tau_t$
Constraints: max loads, max turbine height

Opt. variables ↓ ↑ CoE + constraints

Aerodynamic Optimization: max AEP
Opt. variables: chord and twist distributions, airfoil positions
Constraints: max chord, max blade tip speed, $\sigma_c, \tau_c, \sigma_t, \tau_t$

Acoustic analysis

CoE model

Control synthesis

Pre-bend optimization

Load calculation

Structural Optimization: min ICC
Opt. variables: thickness of blade structural components, tower wall thickness and diameters, composite material parameters
Constraints: stress, strain, fatigue damage for blade and tower, max tip displacement, natural frequencies

3D FEM verification

Until converged

Until converged

Cp-Max Framework

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Control synthesis

Pre-bend optimization

Load calculation

Acoustic analysis

until converged

Details by
✓ Prof. Carlo L. Bottasso in the next Section 6;
✓ Pietro Bortolotti in the tutorial (Friday Afternoon).

Constraints: stress, strain, fatigue damage for blade and tower, max tip displacement, natural frequencies

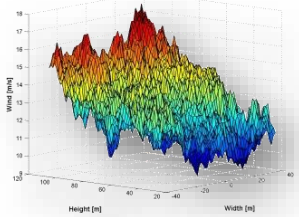
↑ ↓ Until converged

3D FEM verification

Multibody Dynamics Technology

Cp-Lambda highlights:

- IEC 61400 compliant (DLCs, wind models)



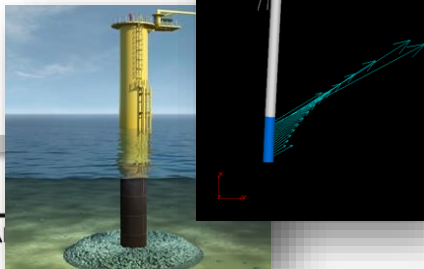
- Geometrically exact composite ready beam models
- Fully populated 6x6 stiffness (aeroelastic couplings)



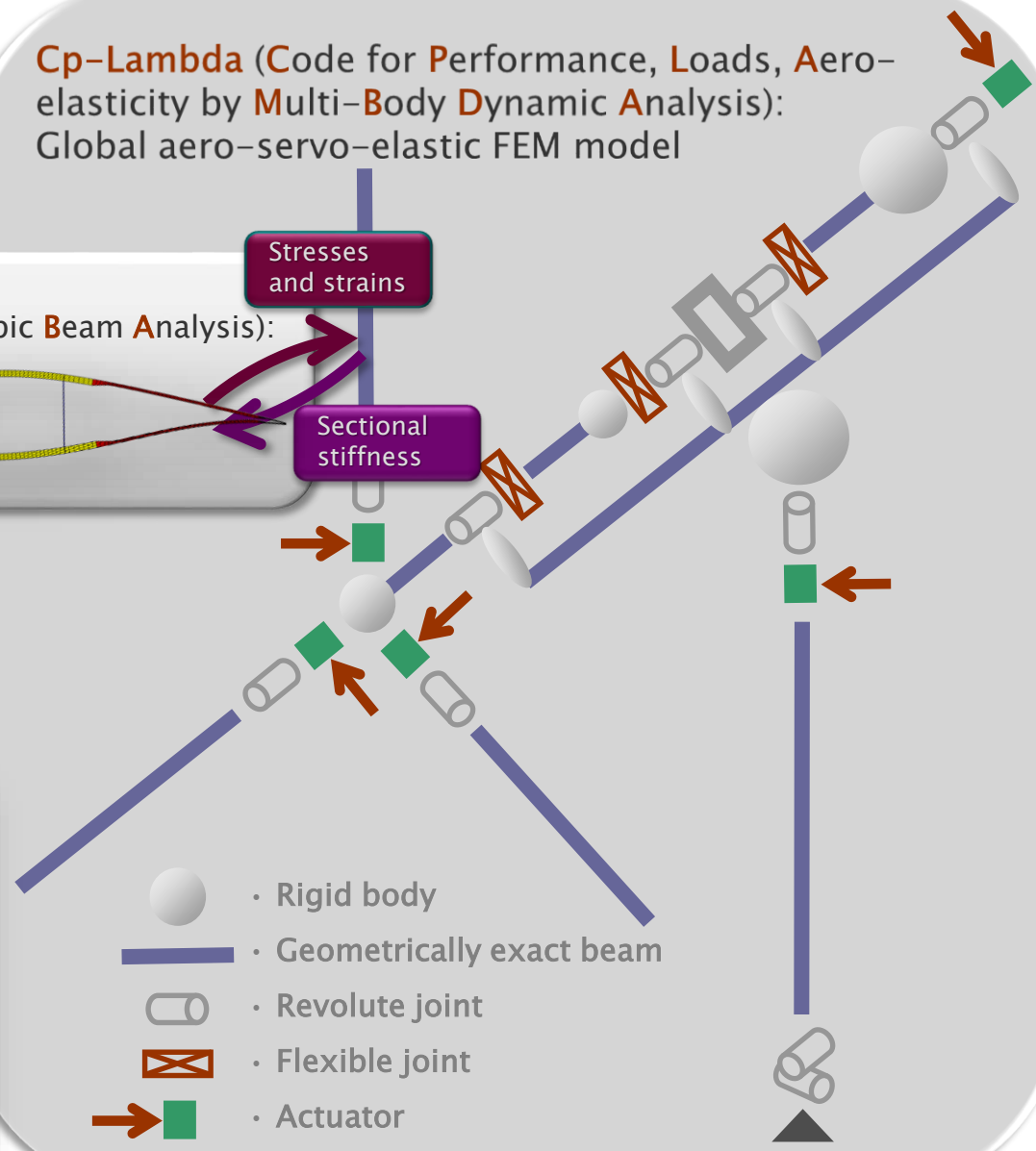
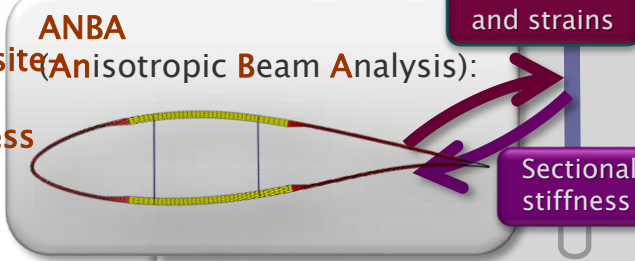
- Generic topology (Cartesian coordinates+Lagrange multipliers)



- Joints enforced by Lagrange multipliers
- Hydrodynamic loads



Cp-Lambda (Code for Performance, Loads, Aero-elasticity by Multi-Body Dynamic Analysis):
Global aero-servo-elastic FEM model



- Rigid body
- Geometrically exact beam
- Revolute joint
- Flexible joint
- Actuator

Manufactured Blades

2MW – 45m (MAIT-Gurit) ▼



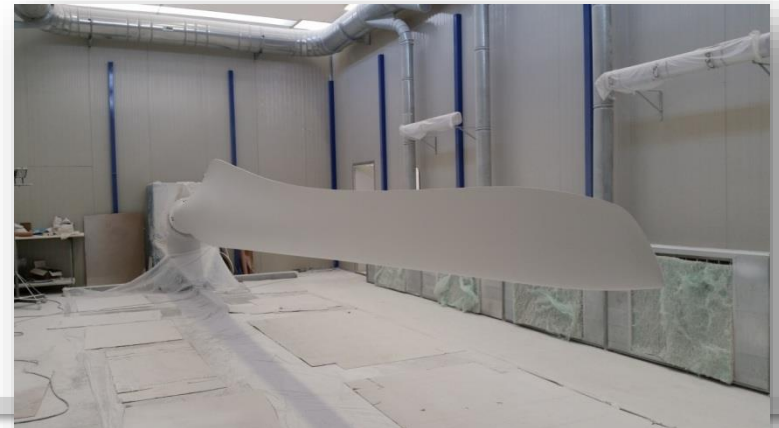
300kW – 16m (Italtech-Gurit-Euros) ▼



700kW – 24m (ETA-Gurit-ECN) ▼



100kW – 10m (ETA) ▼



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Aero-structural blade design loop

Constraint/model update heuristic (to repair constraint violations)

Blade definition of aerodynamic & structural design parameters

Blade:

- ANBA 2D FEM sectional analysis
- Computation of 6x6 stiffness matrices

Blade:

- Geometrically exact beam model
- Span-wise interpolation

S.Q.P. Optimizer

Min cost
subject to constraints

Blade constraints

- Maximum tip deflection
- Natural Frequencies
- Max stress/strain (ANBA)
- Fatigue analysis (ANBA)

WT constraints

- U/F loads on hub/tower

➤ Update Blade mass & cost

Update complete HAWT Cp-Lambda multibody model

- DLCs simulation
- Campbell diagram
- AEP

DLC post-processing:
load envelope, DELs, Markov, max tip deflection

"Coarse" level: 2D FEM section & beam models

When SQP converged

Automatic 3D CAD model generation

Automatic 3D FEM meshing

Update of blade mass (cost)

Analyses:

- Max tip deflection
- Max stress/strain
- Fatigue
- Buckling

Verification of design constraints

Sizing of bolted joint and blade root laminate

- Bolts preload calculation
- Max stress/strain
- Fatigue

Automatic FE model generation

Root detailed analysis:
Geometry parameterization

"Fine" level: 3D FEM

Testing

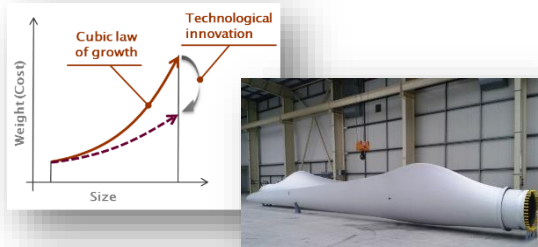
- Verification of 3D FEM model
- Verification on construction

Analyses on 3D FEM model

Computation of static/fatigue loads for lab testing

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MDAO Design and Testing

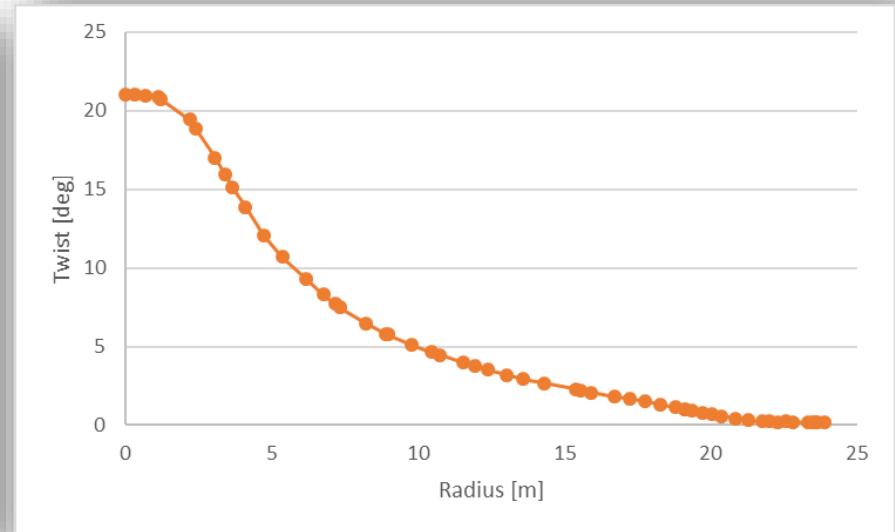
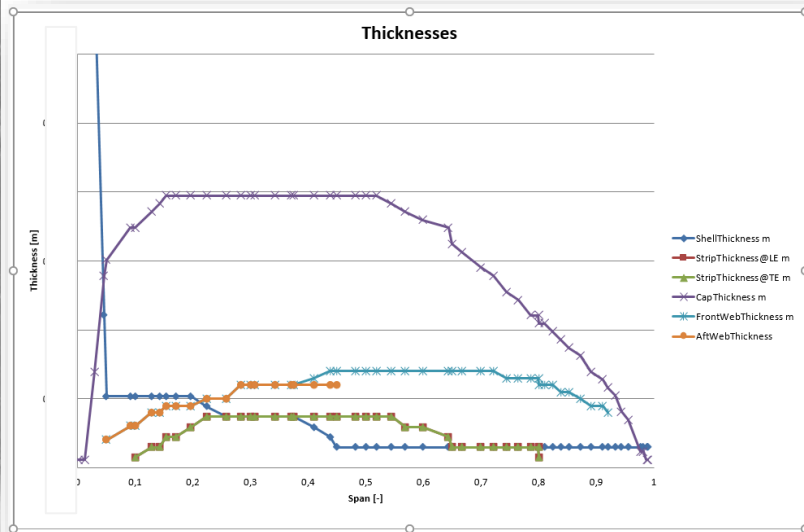
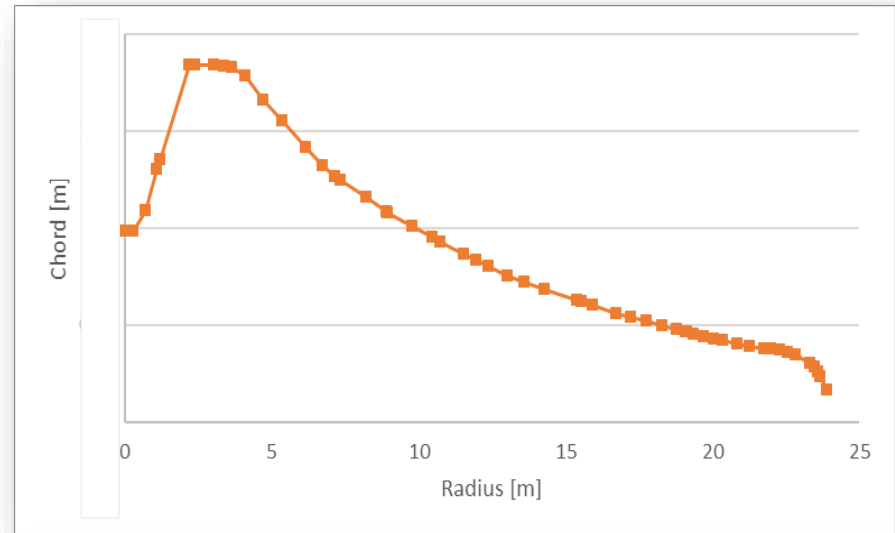
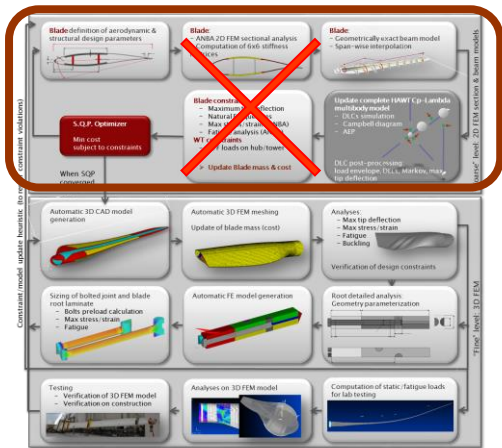


Conclusions and outlook

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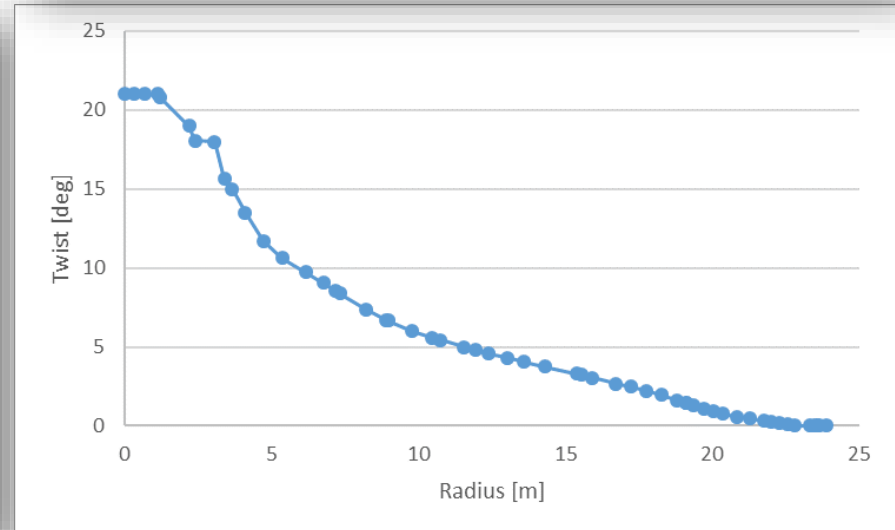
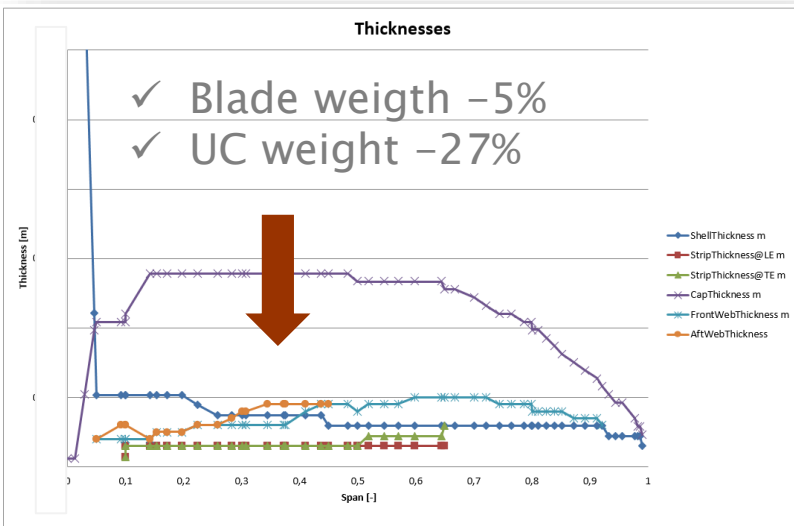
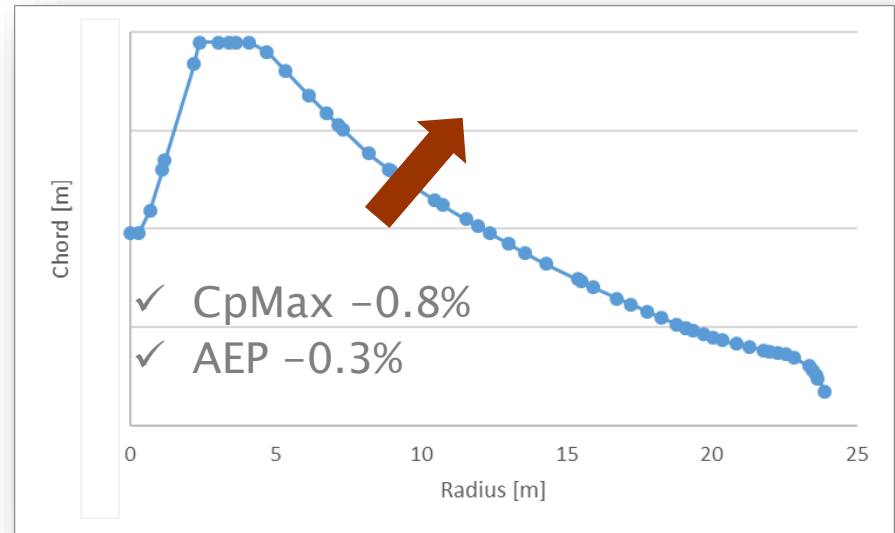
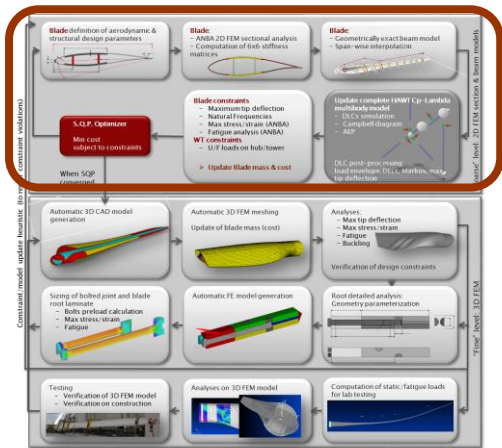
MDAO Design – coarse level



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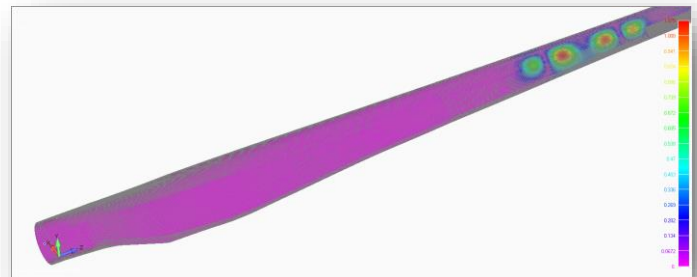
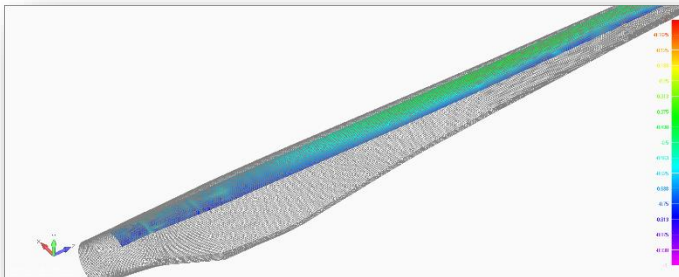
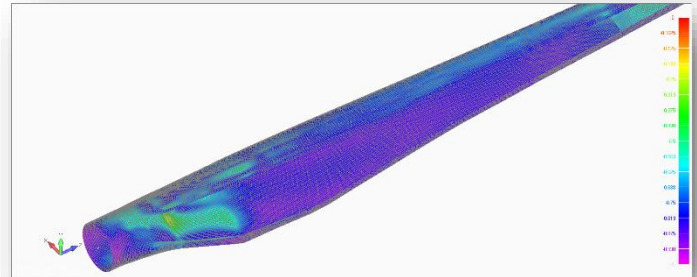
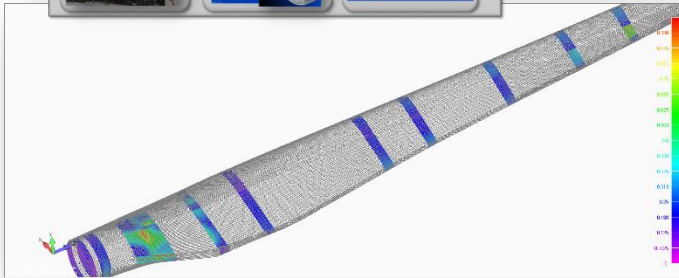
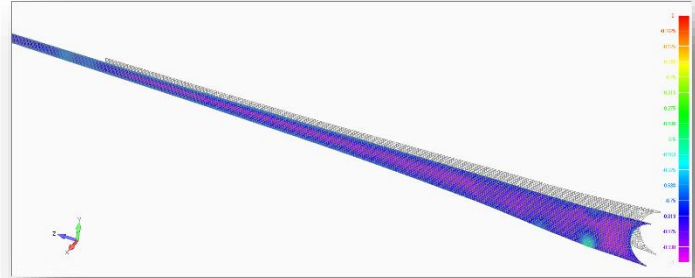
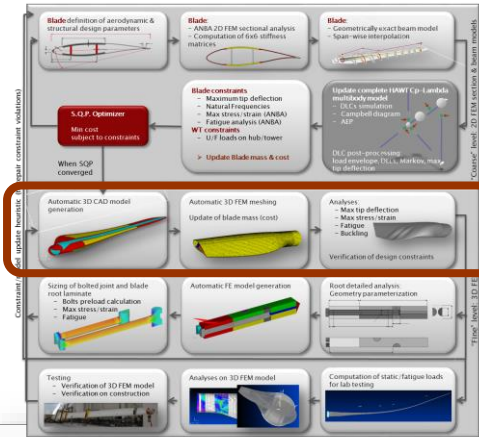
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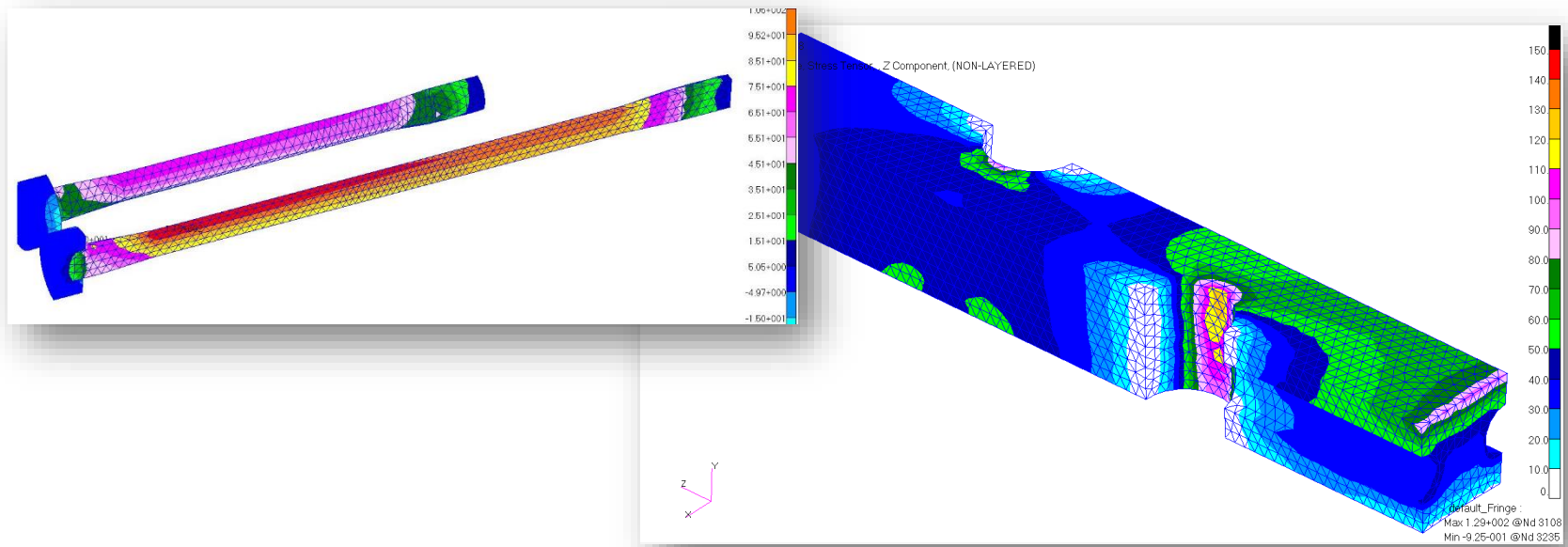
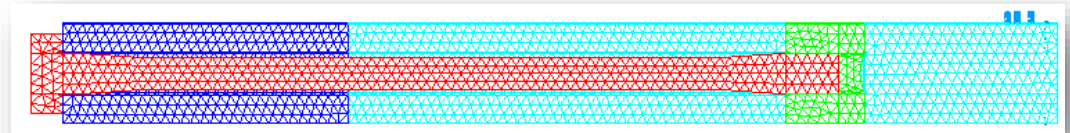
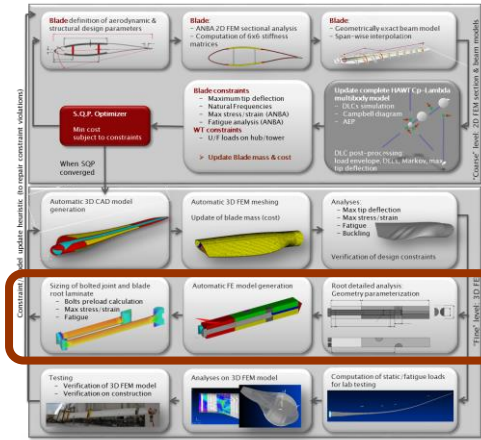


MDAO Design – fine level

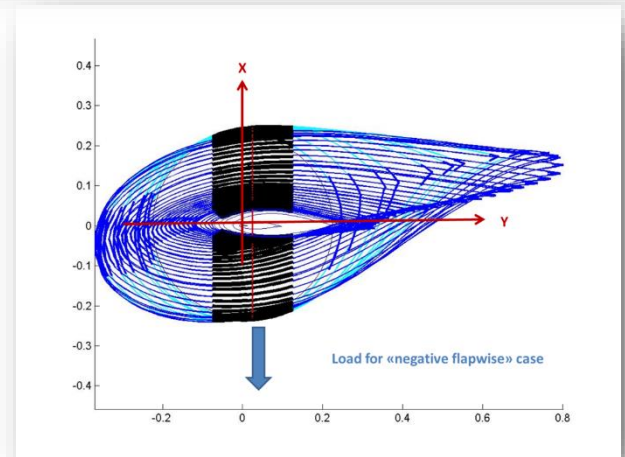
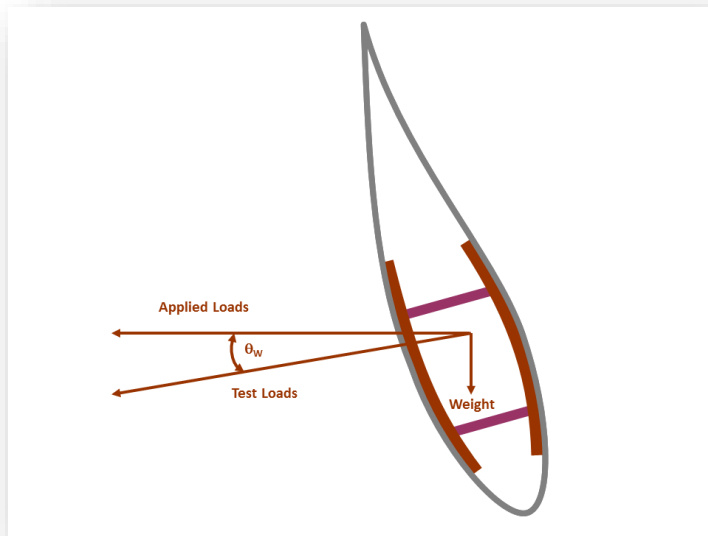
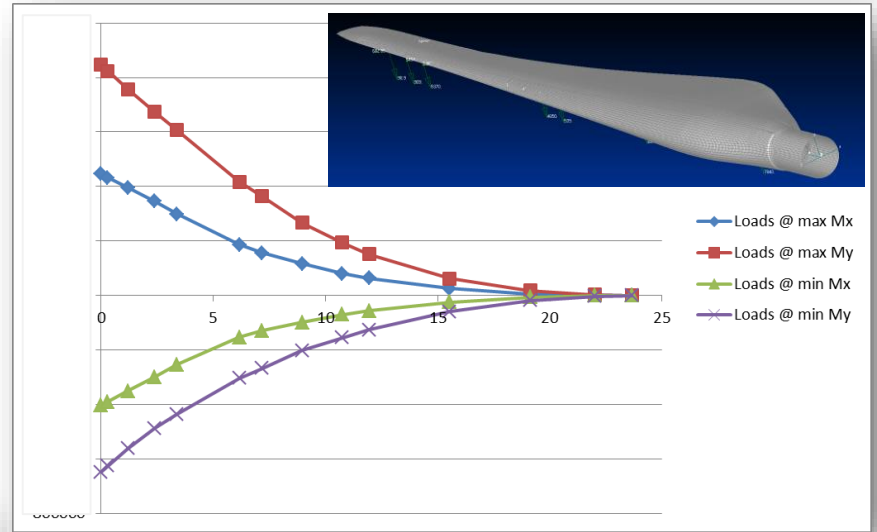
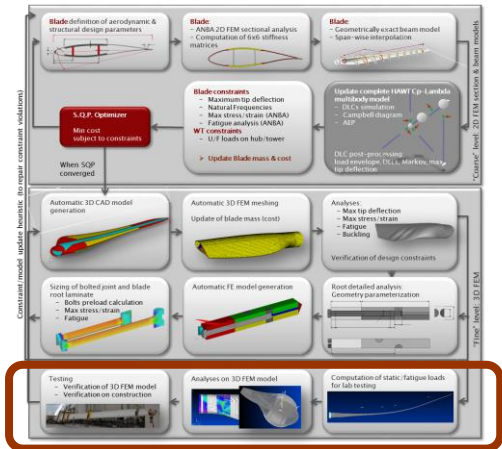


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MDAO Design – root analysis



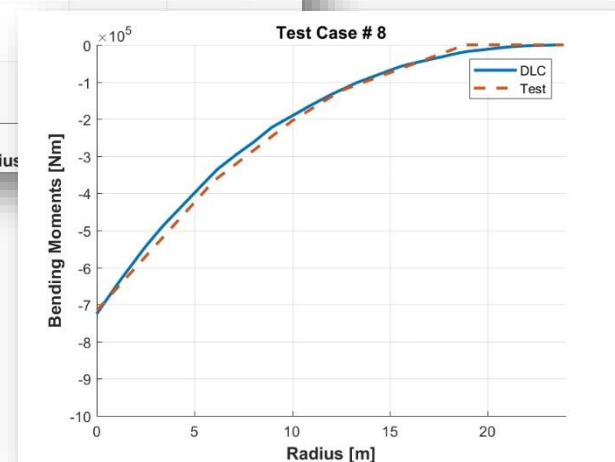
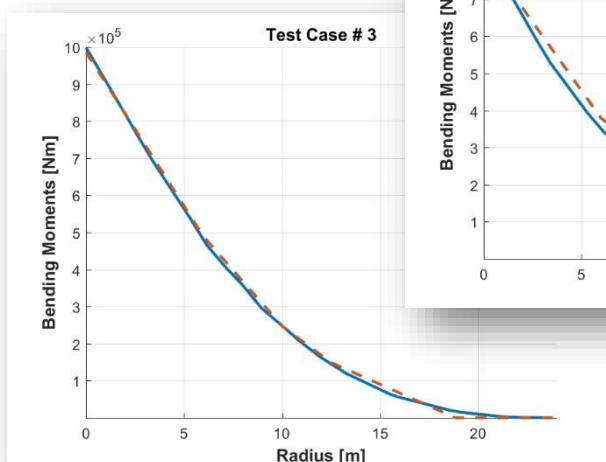
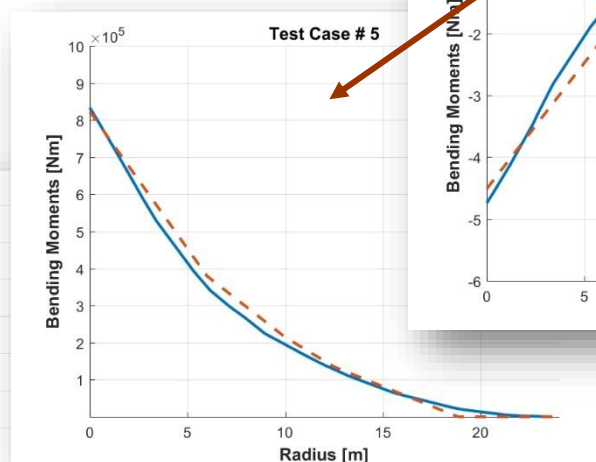
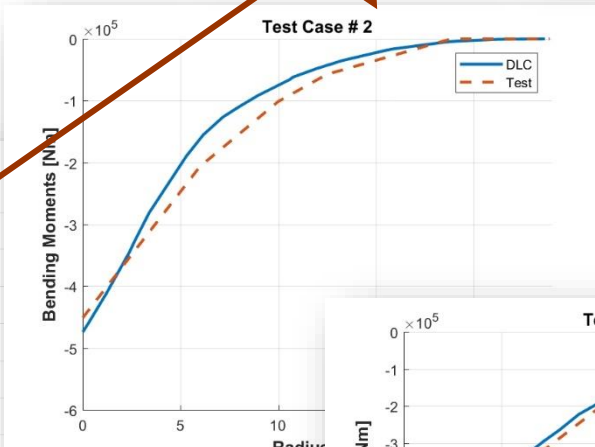
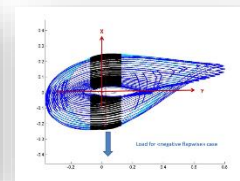
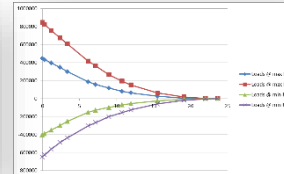
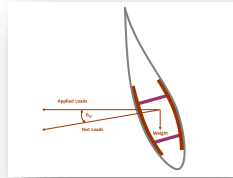
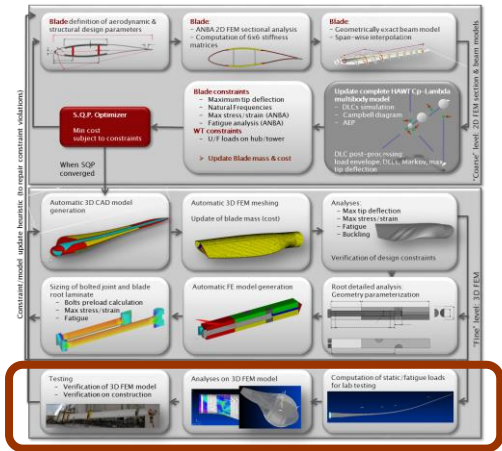
MDAO Design – load testing



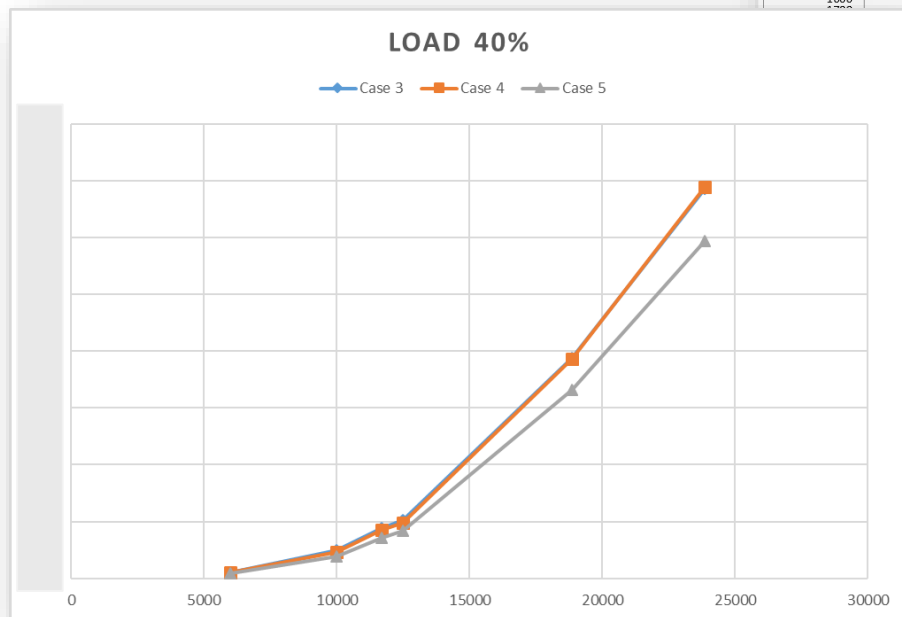
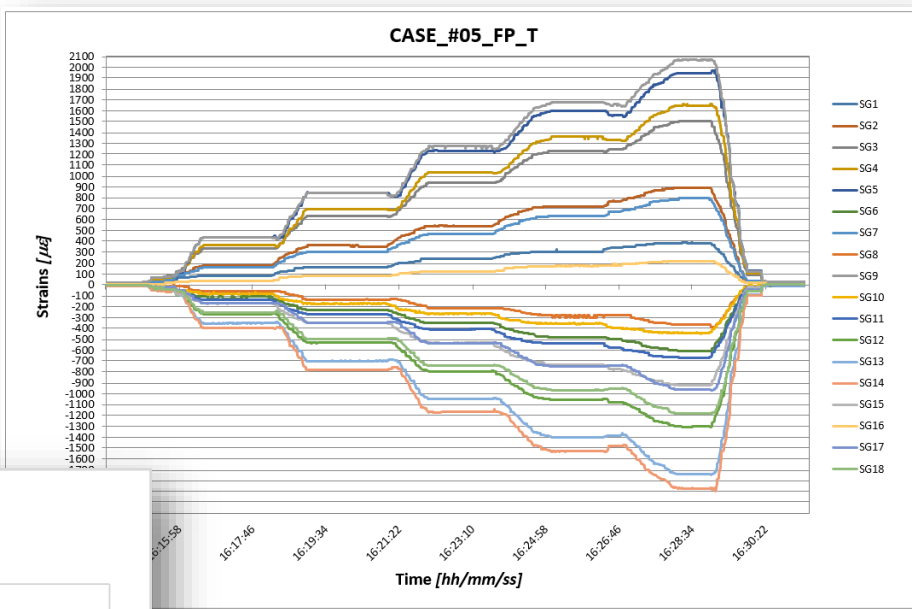
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MDAO Design – load testing

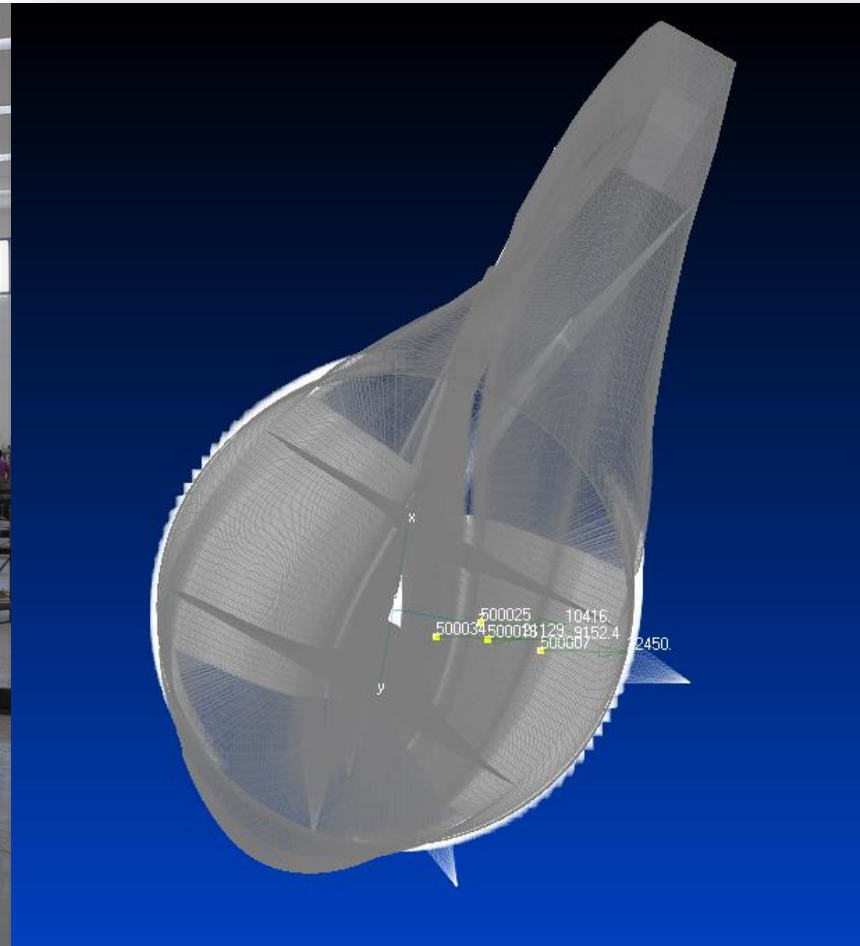
Optimization problem to find loads/load application points



Testing



MDAO Design – Testing



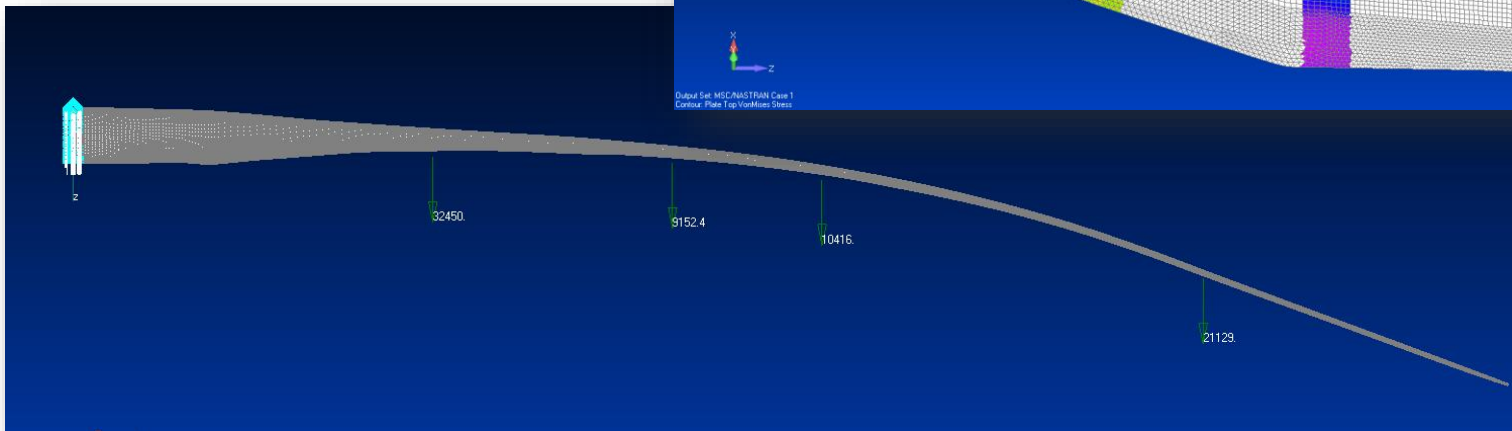
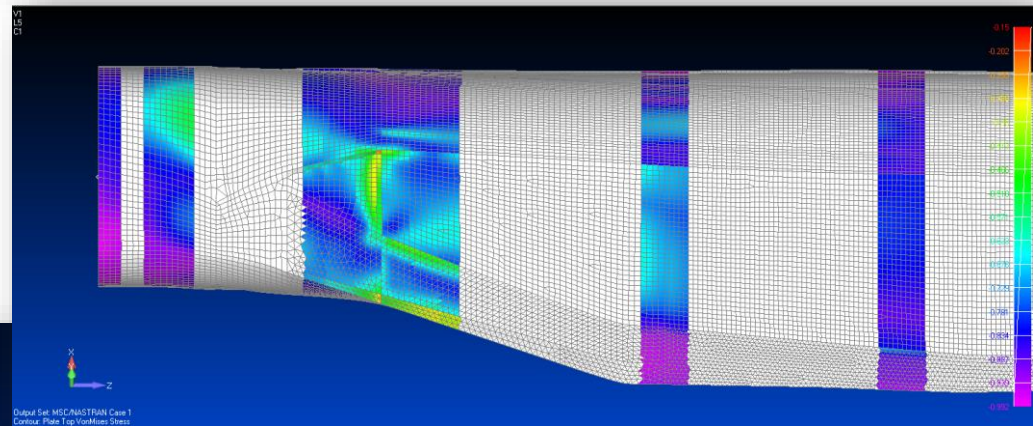
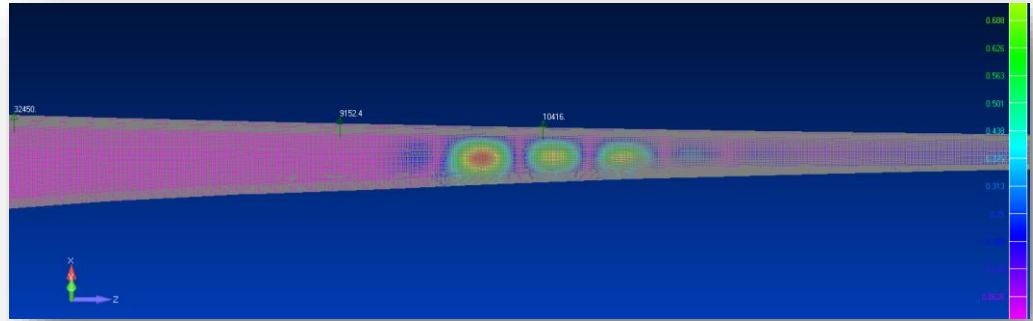
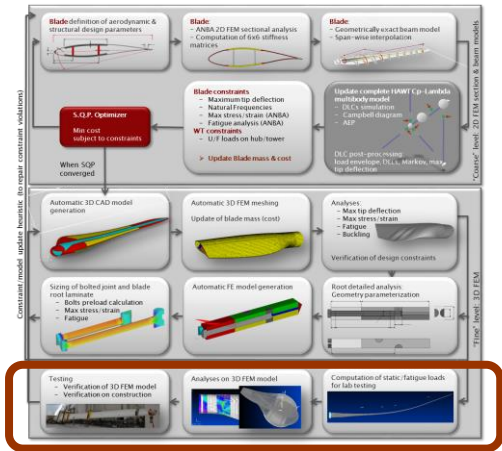
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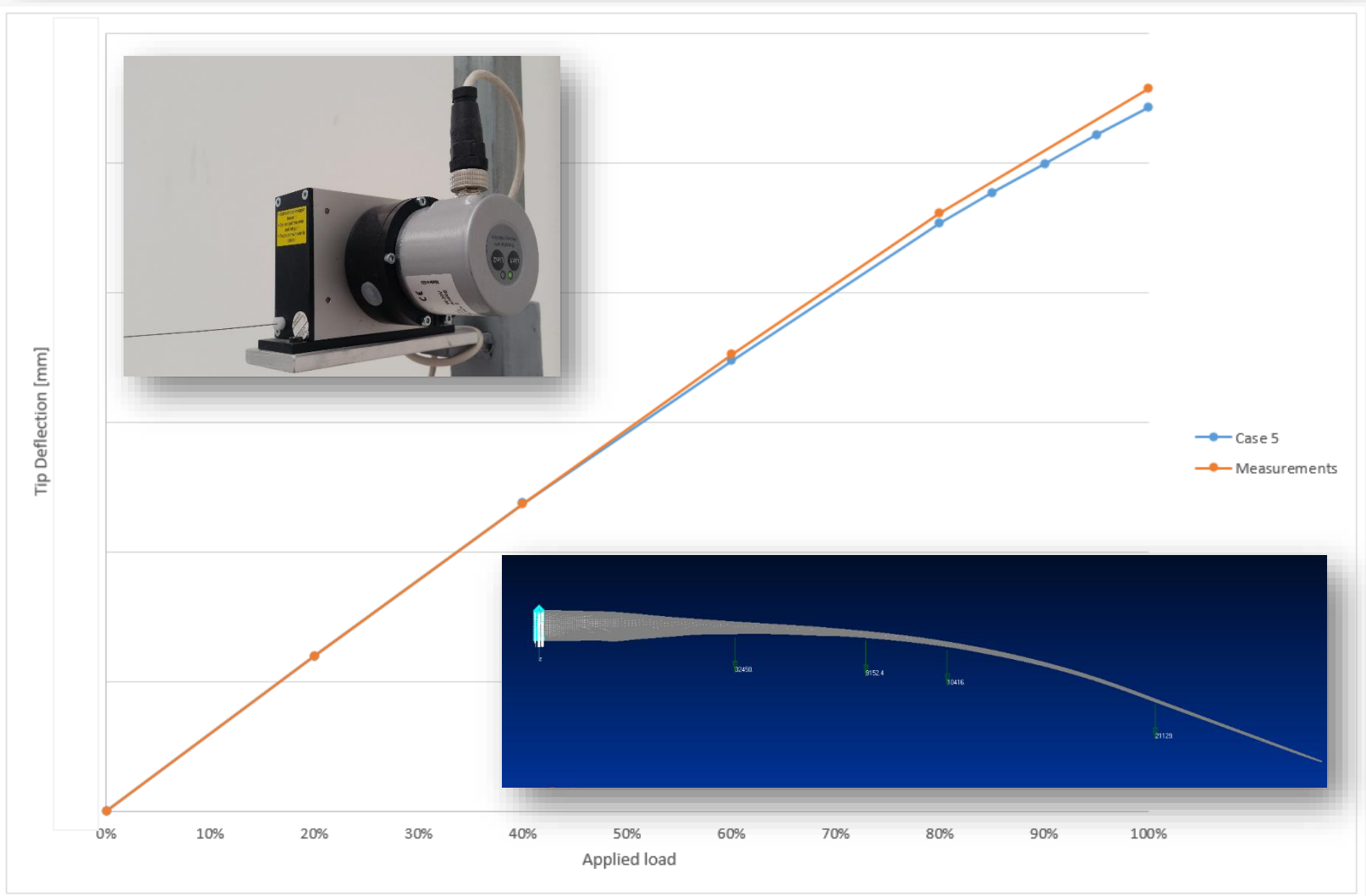
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MDAO Design - Testing



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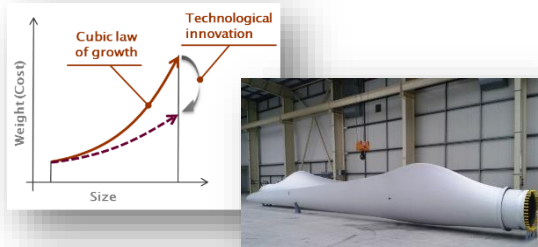
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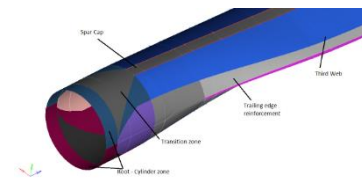
Conclusions and outlook

Conclusions

- Strong coupling between the aerodynamic and the structural design variables (and the electro-mechanics ones...)
- A multi-level approach may satisfy the need to run high fidelity analyses with “reduced” computational effort (coherent with industry deadlines...)
- **MDAO** is required to account for the interdependence physics of the problem



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Thank you!

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TORQUE 2018

Milano, Italy
20-22 June 2018

SAVE THE DATE!

The seventh edition of the conference «The Science of Making Torque from Wind (TORQUE 2018)» will take place in June 20-22, 2018 at Politecnico di Milano, Campus Bovisa, Milano, Italy

Topics, call for papers and important dates will be available soon at the conference web site:

www.torque2018.org

Alessandro Croce
Chairman of TORQUE 2018

